



Thank you for purchasing Pier of d'Nort. This guide will help you install and secure your **Stairs** safely and effectively. Inside, you'll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

NOTICE

The stairs can attach along any side of the pier section, however if you wish to attach the stairs to an end section, you must have a structural plate welded to the end of your frame (marked with an S on your layout diagram). If you are unsure of what you have, please check with us.

CAUTION

The gripper must be in the track correctly. Failure could cause injury or damage.



Instructions:

STAIRS (ALL SIZES)

PARTS INCLUDED:

Description	Qty
Stairs	1
Stair Legs	2

TOOLS: 1/2" Wrench (Not Included)



Before Starting

You can measure the water depth where the stairs will be going. This will give you an idea of the height to set the stair legs.



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STEP 1: Insert the stair leg poles into the leg sleeves using a 1/2" wrench. Stair legs will have a square footpad.



STEP 2: Loosen the black knob screw on both grippers until there is no more tension.

STEP 3: With the stairs laying down, pull up on the legs to the angle you would like your stairs at. This can be changed once the stairs are in the water as well.



POSITION & INSTALL THE STAIR GRIPPERS

STEP 4: With the black screw knobs loosened, attach the stairs to the side of the pier using the grippers.

⚠ CAUTION

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STEP 5: With the stairs in place, tighten the black screw knobs with your hands. No tools are needed.



STEP 6: Both stair poles should be hitting the lake bottom evenly. You can adjust the legs from the water using your 1/2" wrench as well as the angle of the stairs.

