



Thank you for purchasing Pier of d’Nort. This guide will help you install and secure your **Ladder** safely and effectively. Inside, you’ll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

NOTICE	The ladder can attach along any side of the pier section, however if you wish to attach the ladder to an end section, you must have a structural plate welded to the end of your frame (marked with an S on your diagram). If you are unsure of what you have, please check with us.
WARNING	Do not use ladder on corner cutters. Serious injury or damage may occur.
CAUTION	The gripper must be in the track correctly. Failure could cause injury or damage.
WARNING	The ladder support braces must be used!

Instructions:

Ladder

PARTS INCLUDED:

Description	Qty
Ladder	1
Support Braces	2

TOOLS: 5/32" Allen Wrench (Included)

7/16" Wrench (Not Included)



Before Starting

Remove the 2 support braces that are wrapped to the ladder. Loosen the black screw knobs until there is no more resistance.

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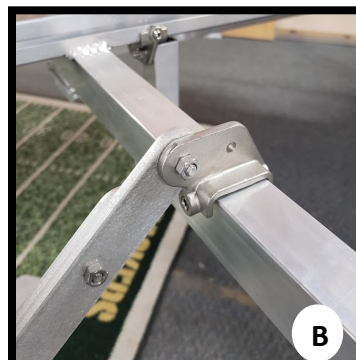
⚠️ WARNING

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WHAT PART OF THE PIER ARE YOU ATTACHING TO?

A. SIDE OF THE FRAME: Clamps will attach to the bottom of the square frame runner. (**picture A**)

B. STRUCTURAL END OF THE PIER SECTION: Clamps will attach to the top of the triangle. (**picture B**)



POSITION & INSTALL THE LADDER GRIPPERS

STEP 1: Set the ladder in the desired location on the pier, fit the gripper mount into the track and tighten.



STEP 2: Pull back the decking panel to expose the frame runner.



PREPARE THE LADDER BRACES AND RUNNER CLAMPS

STEP 3: Unthread the allen head bolts on the runner clamp to the point where they are not sticking through to the inside of the clamp.

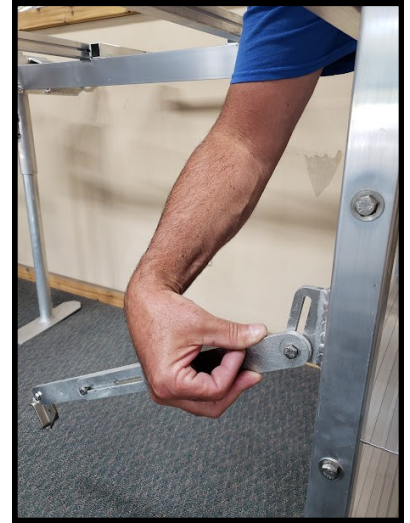
STEP 4: Loosen the brace nuts, but do not remove the nuts.

STEP 5: Completely remove the wing nut and bolt from the bottom of the brace (Opposite the runner clamp).

STEP 6: Line up the bottom of the brace to the tab located at the bottom of the ladder.

STEP 7: Loosely attach the brace with the wing nut and bolt.

STEP 8: On the opposite side of the brace, attach the runner clamp using the photos and the details below.



⚠ WARNING The ladder support braces must be used!

