



Thank you for purchasing Pier of d'Nort. This guide will help you install and secure your **Small or Large Corner Cutter** safely and effectively. Inside, you'll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

CAUTION	Wear gloves and safety glasses when cutting any legs. Check for sharp edges to debur.
CAUTION	The gripper must be in the track correctly. Failure could cause injury or damage.
CAUTION	Do not overtighten the bolts or they may seize.
NOTICE	There may be situations where the corner cutter won't fit. Small corner cutters need 24" of room and Large corner cutters need 41" of room to fit.

Instructions:

Corner Cutter (Small and Large)

PARTS INCLUDED:

Description	Qty
Corner Cutter Frame	1
Corner Cutter Grippers	3 or 5
Corner Cutter Panel	1

TOOLS: (1) 3/16" Allen Wrench (Included)

Before Starting

All Corner Cutters will have 1 gripper wrapped to the frame to assemble. Small corner cutters will have 3 grippers, and Large corner cutters will have 5 grippers.

These instructions only show the small corner cutter unless specifically called out for the large.

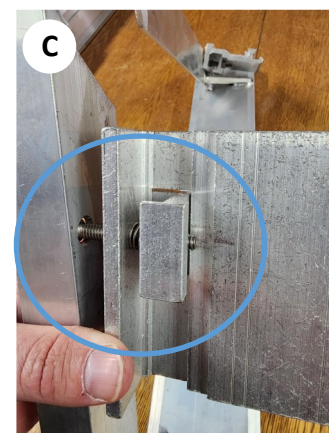
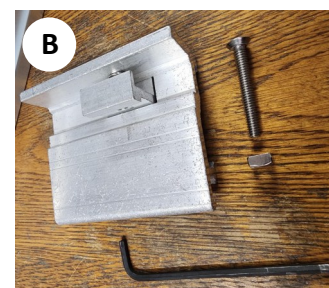
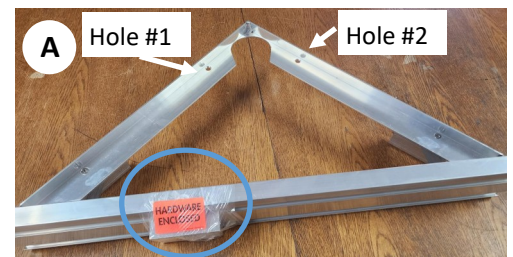
ASSEMBLING THE GRIPPER

STEP 1: Unwrap the gripper and 3/16" allen wrench from the frame (**picture A**). Use the allen wrench to loosen the gripper from the frame until it's detached and only this gripper.

STEP 2: Unscrew the bolt and nut from this gripper completely (**picture B**).

STEP 3: Decide which side of the pier the corner cutter is going to go. If going on the **Right** side use hole #1, if going on the **Left** side use hole #2 (**picture A**). If you're not sure, **picture H** is on the left side of the straight and **picture I** is on the right side of the straight pier.

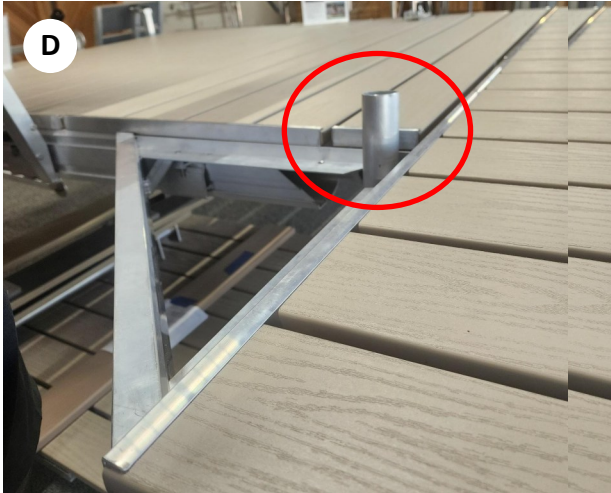
STEP 4: Put the bolt through the hole on the corner cutter and then through the hole in the gripper until it just poking through (**picture C**). Thread the bolt onto the nut and tighten until there is very little tension.



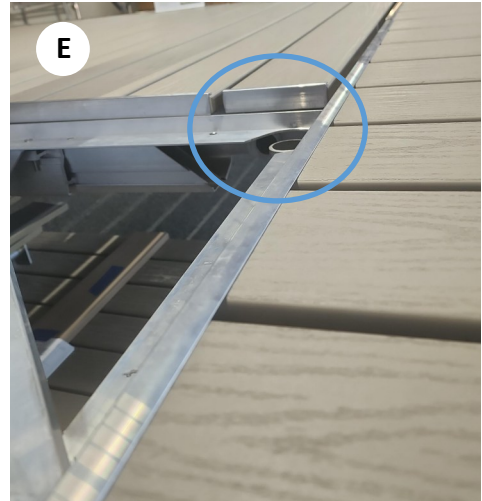
GOING OVER A LEG

STEP 5: Before attaching the corner cutter, a leg may need to be cut down to the leg sleeve with a pipe cutter or other means (**picture D**). This allows the panel to sit in the frame correctly (**picture E**).

Uncut Leg



Correctly Cut Leg



⚠ CAUTION

Wear gloves and safety glasses when cutting any legs. Check for sharp edges to debur.

SECURE TO THE PIER

STEP 6: Take the allen wrench and loosen all the bolts on the grippers (**picture F**). Don't lose the nut as they don't need to be very loose to fit in the track of the pier.



STEP 7: Put all the grippers in the track of the frames and gently tighten until the bolt is snug. This corner cutter is on the left side (**pictures G and H**).

⚠ CAUTION

Do not overtighten the bolts or they may seize.



Correct



Incorrect

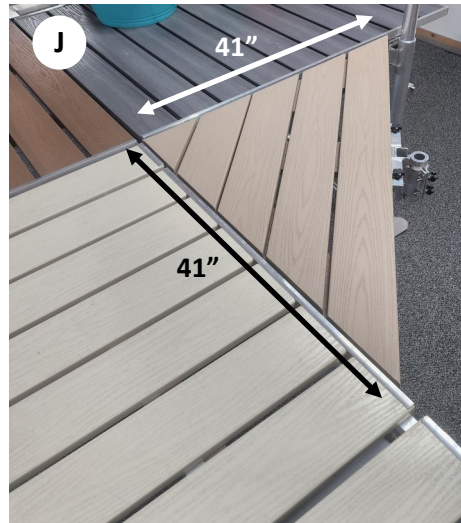
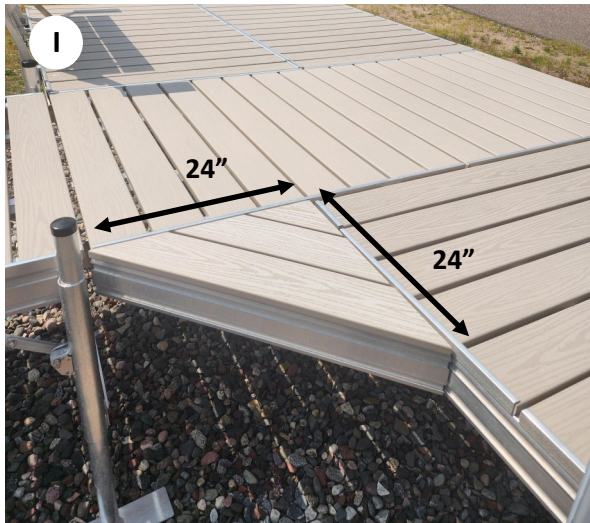


CAUTION

The gripper must be in the track correctly. Failure could cause injury or damage.

STEP 8: Once the frame is secure, lay your panel into the frame and the Corner Cutter is completed

Small corner cutter (**picture I**). Large corner cutter (**picutre J**).



NOTICE

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