



Thank you for purchasing Pier of d'Nort. This guide will help you install and secure your **Bench** safely and effectively. Inside, you'll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

CAUTION If attaching the bench to the plated end of your pier (marked with an S on your layout diagram) you must have a terminal bench kit. The bench support bracket that comes with the bench will not work here. If you are unsure, please call.

CAUTION The gripper mount nuts and bolts are purposefully left loose, do not tighten until instructed.

WARNING The bench support brace must be used!

CAUTION Do not sit on the cupholders.

Instructions:

BENCH (and Cupholders)



PARTS INCLUDED:

Description	Qty
Bench	1
Support Brace	1

TOOLS: (2) 7/16" Wrench (Not Included)

(2) 1/2" Wrench (Not Included)

Before Starting

If you haven't assembled your bench yet, see instructions for Bench Assembly first.

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⚠ CAUTION The gripper mount nuts and bolts are purposefully left loose, do not tighten until instructed.

POSITION & INSTALL BENCH

STEP 1. Loosen the black screw knobs on each gripper mount until there's no more tension. Attach grippers into the track, and make sure both dove tails are engaged into track.



STEP 2: Slide or adjust bench location until the support brace is centered in-between two deck boards. **The support brace will be threaded in-between these two boards.**

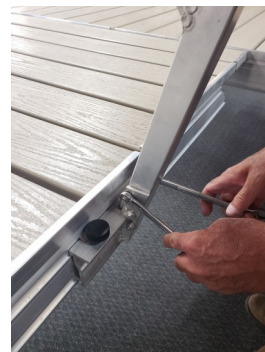
STEP 3: Tighten the screw knobs on both gripper mounts. Adjust the bench until the knobs are fully tightened.

STEP 4: Now you can tighten the nuts and bolts on the gripper mounts using both 1/2" wrenches.

Correct



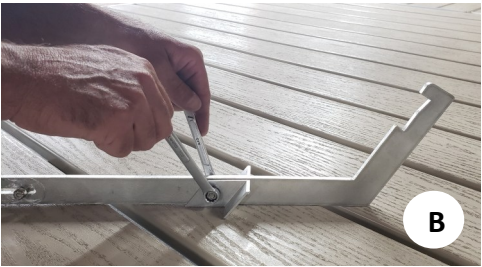
Incorrect



ATTACHING THE BENCH SUPPORT BRACE



A



B



C



D

STEP 5: Remove the support brace from the tab connected to the bench with a 7/16" wrench (**picture A**) and loosen the support bench wings using a 7/16" wrench (**picture B**).

STEP 6: Feed the support brace through the gap in the deck. The cut out "U" shape in the brace will connect to the runner of the frame (**picture C**).

STEP 7: Pull up on the support brace until it is taut. Re-attach the support brace to the bench by aligning the brace with the tab. Re-insert the bolt and nut to the tab and tighten with 7/16" wrench (**picture D**).

⚠ WARNING The bench support brace must be used!

ATTACHING THE BENCH WINGS AND BENCH FOOT

STEP 8: Push wings down flush with the decking and tighten the nut with a 7/16" wrench (**picture E**).

STEP 9: Loosen both acorn nuts on the bench foot and adjust to rest on the decking (**pictures F and G**).

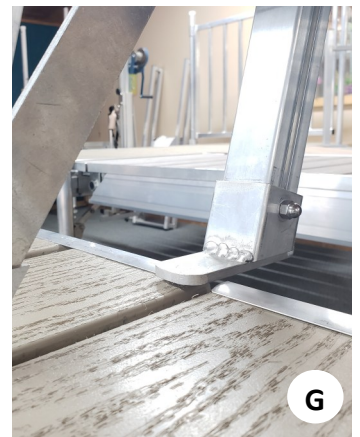
STEP 10: Tighten both acorn nuts and enjoy your bench.



E



F



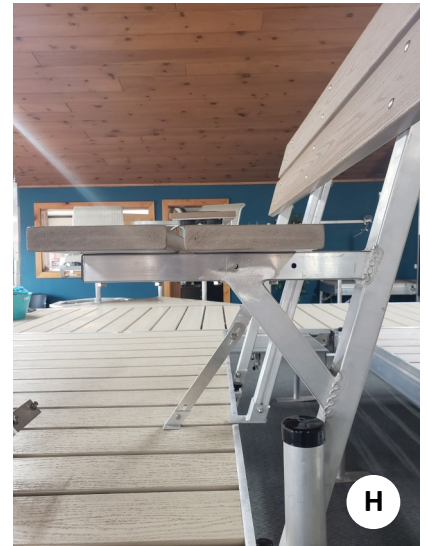
G

NOTICE Continue on if you also have bench arms.

MOUNTING CUPHOLDERS TO THE FRAME

STEP 1: Remove the bolts and nuts from the plastic bag wrapped inside the cupholder.

STEP 2: Identify the two holes on each side of the bench frame (**picture H**). Do one side at a time.



NOTICE The cupholders should be facing forward inline with the seat. (**picture I**).



STEP 3: Put both bolts through the cupholder and the bench frame. Tighten the nuts so the cupholder is firmly attached to the bench. Do the same for the other side.



CAUTION Do not sit on the cupholders.