



Thank you for purchasing Pier of d'Nort. This guide will help you install and secure your **Angled Slip Adapter** safely and effectively. Inside, you'll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

NOTICE	On the longest part of the frame there are two posts. Make sure they are facing toward the top of your frame or your frame will be upside down.
CAUTION	To avoid damage, estimate the height of the leg to be to high than to low. You will able to adjust the height after.
CAUTION	Do not use hand tools for screw knobs.
CAUTION	The frame should not fall below the leveling point. You must make adjustments to keep the frame level.
NOTICE	To the right is a picture angled to the right. Going to the left will look the opposite.

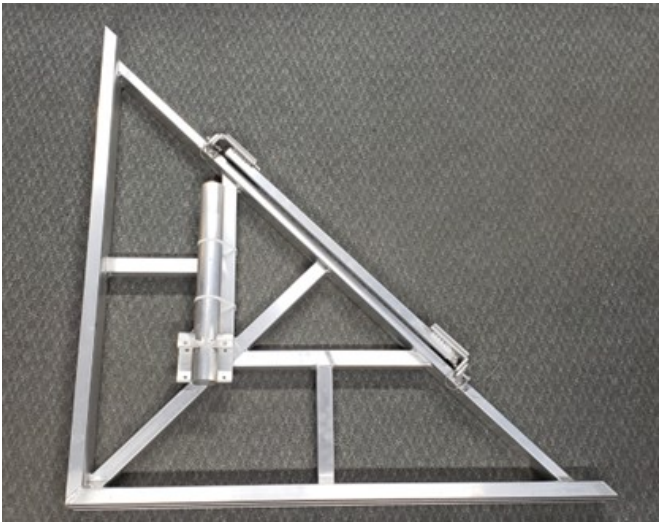
Instructions:

Angled Slip Adapter—Large (Left and Right)

PARTS INCLUDED:

Description	Qty
Angled Frame	1
Gripper Mount	1
Leg Sleeve	1
Flat Foot Leg	1

TOOLS: 5/32" Allen Wrench (Included)
1/2" Wrench (Not Included)



Before Starting

Determine if you will be going off to the right side or left side of your pier.
Pictures in this instruction are shown for both, but the ending picture is a
angle going to the right.

NOTICE

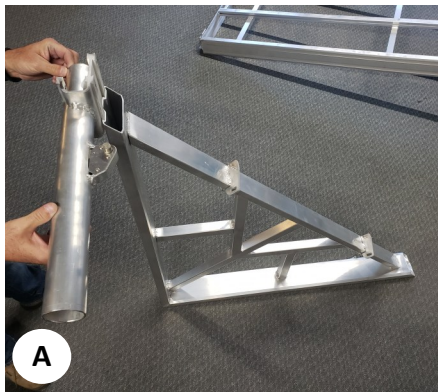
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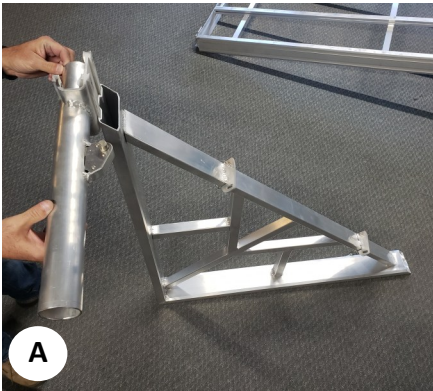
Make sure they are facing toward the top of your frame or your frame will
be upside down.



POSITIONING THE LEG SLEEVE

STEP 1: Set the slip adapter on its side with the bottom of the frame facing you. Whichever side you're going,
you want that side perpendicular to the ground. (picture A to go to the left and picture B to go to the right)

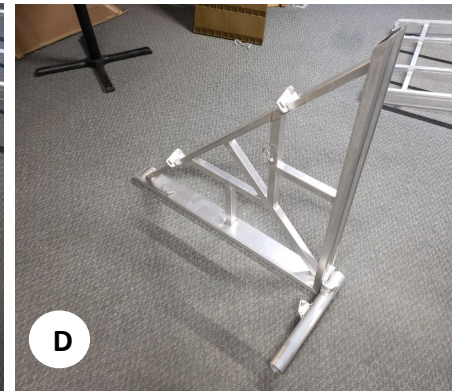




STEP 2: Starting from the open end of the triangle, insert and slide the back of the leg sleeve into the groove of the frame, with the tube facing down or towards the bottom of the frame.



STEP 3: Gently slide the leg sleeve down the frame to the point of the triangle. (pictures C and D)



STEP 4: Once in place, fasten the four set screws in the leg sleeve with the 5/32" Allen wrench. (picture E)



STEP 5: Using your 1/2" wrench, insert the leg to the desired height.

⚠ CAUTION To avoid damage, estimate the height of the leg to be to high than to low. You will able to adjust the height after.

ATTACH THE GRIPPER MOUNT

STEP 6: Loosen the black screw knobs on each gripper mount until there's no more tension. Attach the gripper mount into the track with the knobs facing up, and make sure both dove tails are engaged into track.

STEP 7: Tighten both screw knobs until fully tighten by hand.

⚠ CAUTION Do not use hand tools for screw knobs.

Correct

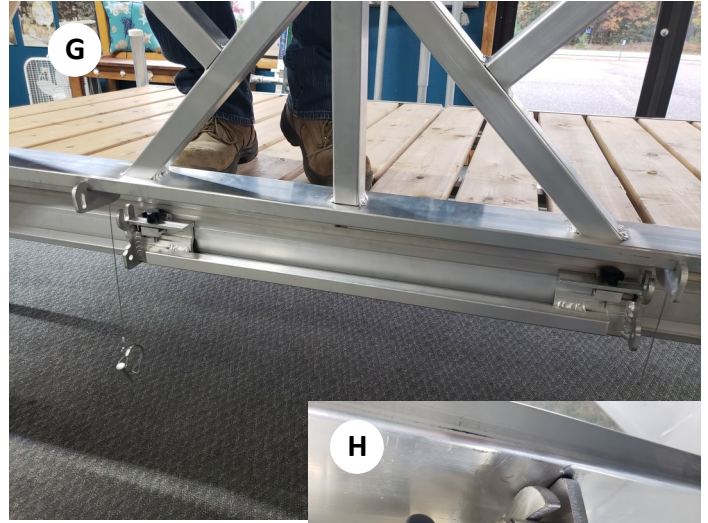


Incorrect



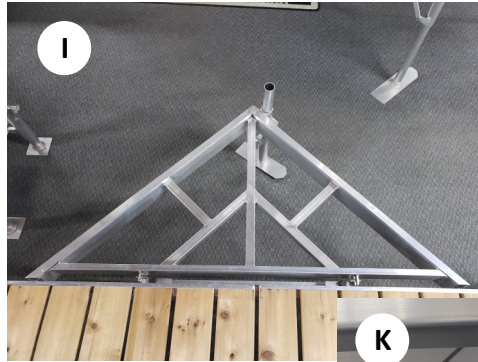
ATTACH THE FRAME

STEP 8: Grab the frame by the point and the leg sleeve and line up the posts on the frame with the receiving jaws on the mount. (picture F, G and H)

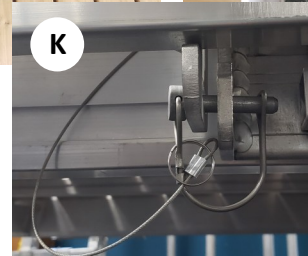


Close up view

STEP 9: Gently lower the frame away from you into the water by either holding the leg or the middle of the frame. (picture I and J)



STEP 10: Level the frame with the rest of your pier and pin the frame to the gripper mount with the pins tethered to the mount. (picture K)



CAUTION The frame should not fall below the leveling point. You must make adjustments to keep the frame level.

STEP 11: Set your panel down on your frame. It should fall into place. Your T&L mount is ready to be attached to continue clipping and flipping the frames in.

NOTICE To the right is a picture angled to the right. Going to the left will look the opposite.

