



Thank you for purchasing Pier of d’Nort. This guide will help you install and secure your **Side Step** safely and effectively. Inside, you’ll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

NOTICE	The side step can only be attached to the side of the pier section. This can not be attached to the end or structural end of a pier section.
NOTICE	Step Down instructions are below the Deck Level instructions.
NOTICE	Continue with step 3 for both Deck Level instructions and Step Down instructions.
NOTICE	The panel will only sit correctly one way with the panel frame.
NOTICE	Be sure the arms are offset from the triangle in between the pier sections. If they are inline, you will not be able to connect the tail supports to the frame.
CAUTION	The gripper must be in the track correctly. Failure could cause injury or damage.

Instructions:

Side Step (Deck Level and Step Down options)



Deck Level



Step Down

PARTS INCLUDED:

Description	Qty
Panel	1
Panel Frame	1
Arm Gripper Mount	1
Tail Supports	2
Arms	2

TOOLS: (2) 7/16" Wrench (Not Included)
 (1) 5/32" Allen Wrench (Included)
 Phillips Screw Driver or Bit



Before Starting

Determine if you are installing in the Deck Level position or the Step Down position. Deck level will be an extension off your pier. Step down will give you a drop of 7 1/2" down from your pier.

NOTICE

The side step can only be attached to the side of the pier section. This can not be attached to the end or structural end of a pier section.

NOTICE

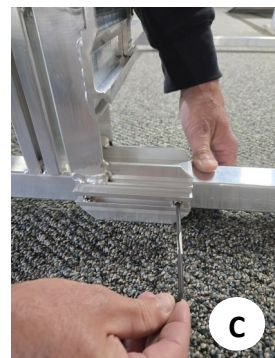
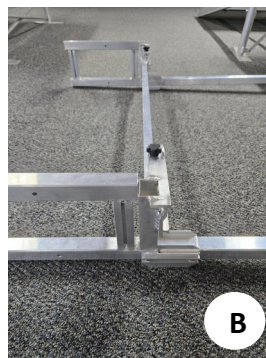
Step Down instructions are below the Deck Level instructions.

DECK LEVEL INSTRUCTION

STEP 1: Take both of the arms and insert them into the arm gripper mount with the arms facing up. This should look like the rectangular part of the arms are flush with the black gripper knobs (**pictures A and B**).



STEP 2: The arms should be pushed all the way through until they are tight against the arm gripper mount (**picture B**). Then tighten both the allen head set screws on each side (**picture C**).



STEP DOWN INSTRUCTION

STEP 1: Take both of the arms and insert them into the arm gripper mount with the arms facing down (**picture D**).

STEP 2: The arms should be pushed all the way through until they are tight against the arm gripper mount. Then tighten both the allen head set screws on each side (**picture C**).

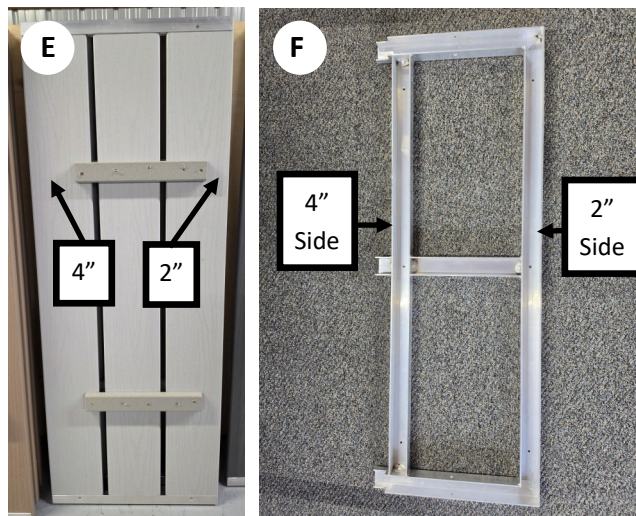


NOTICE

Continue with step 3 for both Deck Level instructions and Step Down instructions.

SECURE PANEL TO PANEL FRAME

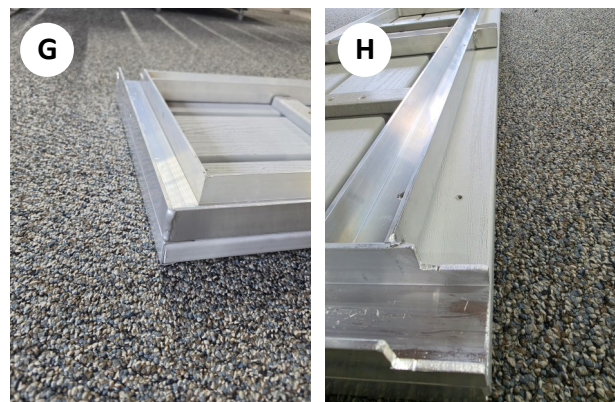
STEP 3: Lay the panel facedown with the two panel runners facing up (**picture E**). The panel frame (**picture F**) will lay on top of the panel. Match the correct sides using the picture. 4" side of the panel will match up with 4" side of the frame.



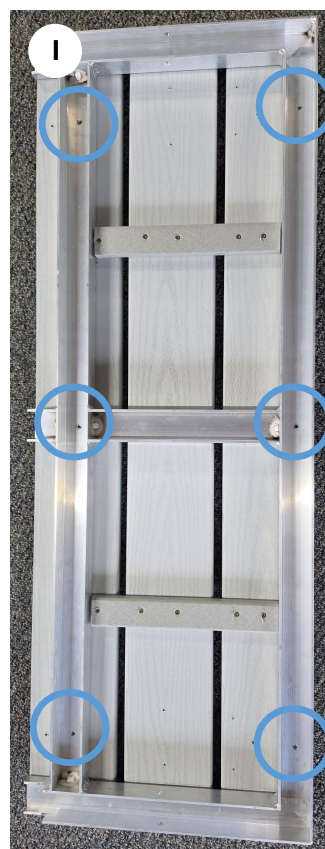
NOTICE

The panel will only sit correctly one way with the panel frame.

STEP 4: Flush the panel to the frame as close as you can on all sides (**pictures G and H**).



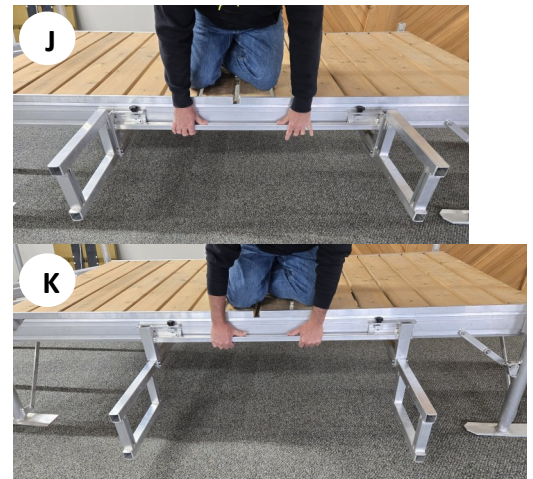
STEP 5: Find the six holes predrilled into the frame and screw in the six 1" Phillips head screws (**picture I**).



ATTACHING THE SIDE STEP

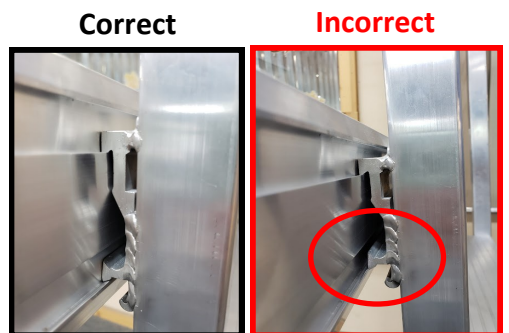
STEP 6: Loosen the black knobs on the arm gripper mount and set the side step in the desired location with the black knobs facing up. For deck level see (picture J) and for step down see (picture K).

NOTICE Be sure the arms are offset from the triangle in between the pier sections. If they are inline, you will not be able to connect the tail supports to the frame.



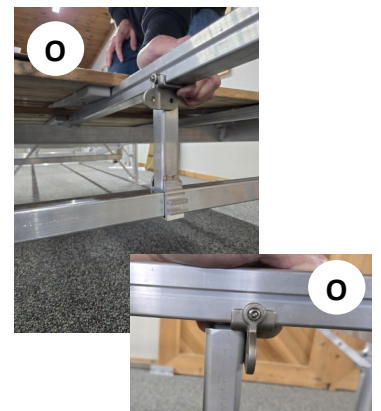
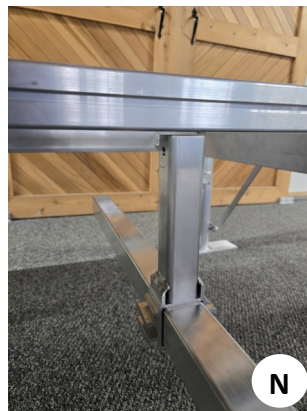
CAUTION The gripper must be in the track correctly. Failure could cause injury or damage.

STEP 7: Hand tighten the black knobs on the arm gripper mount.



STEP 8: Remove the runner clamp from the tail support (picture L). This will help for easier installation.

STEP 9: Pull back or remove the panel to expose the frame runner (square tube) of the pier.



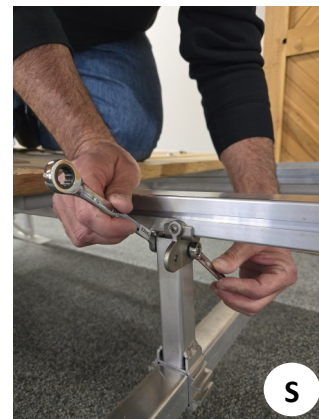
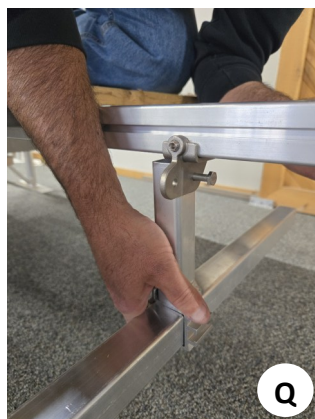
STEP 10: Slide on the tail supports from the back of the arms until it's inline with the frame runner of the pier section (picture M and N).

STEP 11: The runner clamp allen head set screws may need to be loosened to attach to the frame runner of the pier. Line up the runner clamp hole with the tail support hole on each side. (pictures O).

STEP 12: Tighten the allen head set screws on both sides (**picture P**).

STEP 13: Re-attach your runner clamp that was removed to either side of the tail support. Insert the bolt through the clamp and tail support (**picture Q and R**).

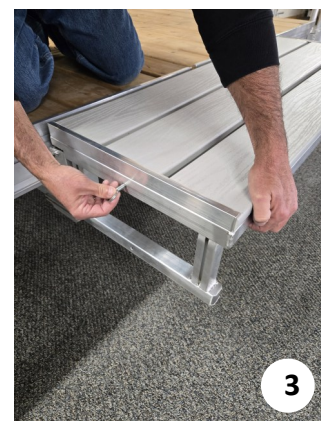
STEP 14: Add the washer and the nut, then tighten. This will be done on each side (**picture S**).



ATTACHING THE PANEL

STEP 15: The panel will lay flat on the arms in either position. Pull the panel tight to the frame and both pins can now be inserted in the side to hold the panel to the side step frame (**pictures below**).

Deck Level:



Step Down:

