



Thank you for purchasing Pier of d’Nort. This guide will help you install and secure your **Bolt On Footpad** safely and effectively. Inside, you’ll find step-by-step instructions, diagrams, and important safety information. Please read everything before beginning installation to ensure stability, durability, and long-lasting enjoyment of your pier.

Important Warranty Disclaimer

Use only the components provided with your pier. Any modification or use of non-approved parts may compromise stability and safety and will void the warranty. Improper installation, handling, or use may result in structural failure, personal injury, or property damage.

DANGER	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury
WARNING	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury
CAUTION	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury
NOTICE	NOTICE is used to address practices not related to physical injury

CAUTION	Wear gloves and safety glasses when cutting any legs. Check for sharp edges to
debur.	

Instructions:

Bolt On Footpad (All Sizes)

PARTS INCLUDED:

Description	Qty
Replacement Footpad	1
Bolt and Locknut	1

TOOLS: Reciprocating Saw or Pipe Cutter (Not Included)

Deburring Tool or File (Not Included)

Drill (Not Included)

5/16" Drill Bit (Not Included)

(2) 1/2" Wrench (Not Included)

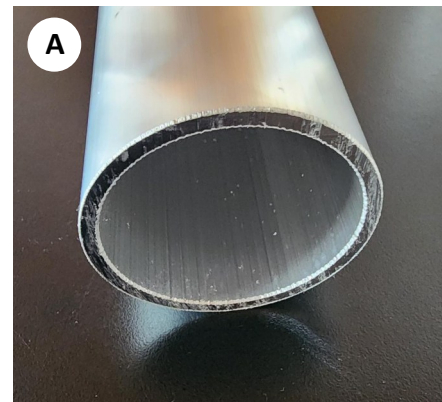
Before Starting

Gather all tools needed before starting this instruction.

PREPARING THE LEG

STEP 1: Cut the bottom of the leg off at the footpad location at a 90 degree angle (**picture A**).

STEP 2: Take a deburring tool or file to clean any burrs on the inside and outside of the leg tube.



CAUTION

Wear gloves and safety glasses when cutting any legs. Check for sharp edges to debur.

SECURING THE FOOTPAD

STEP 3: Take the footpad and slide the pipe in so that the leg and footpad meet (**picture B**).

STEP 4: Measure up 2" from the mating points and make a mark. Using a 5/16" drill bit, drill straight through the pipes completely.



STEP 5: Feed the bolt through the drilled hole and attach the locknut (**picture C**). Tighten using a drill or both 1/2" wrenches.

