



PRODUCTS & PRICING



(715) 941-4707
pierofdnort.com

No cost to receive a personalized pier design and quote!

Call to discuss the information below or fill out an online inquiry form at pierofdnort.com

Name

Phone

Email

Pier Location

Shore Water Depth

End of Pier Water Depth

Shoreline Start: Rest on Shore (Starter), Fascia Mount or Shore Mount

Length of Pier

Type of Lake Bottom

Decking Type (Cedar or Vinyl) or just Frames

'L' or 'T' Section at End? *If 'L' will it be to the RIGHT or LEFT?*

Accessories? *Examples below but not limited to:*

♦ **Bench, Chairs, Table**

♦ **Stairs**

♦ **Corner**

♦ **Bumpers**

♦ **Kayak or Paddle Board Racks**

♦ **Deep Water Braces**

♦ **Extraction Boom**

Delivery, Pick Up or Ship?

PAYMENT INFORMATION

- **50% down payment is due to place your order**
- **Remaining balance is due before your order leaves the facility**
 - **ACH, wire, checks and credit cards accepted**

STANDARD SECTIONS

SECTIONS WITH DECKING



WHAT'S INCLUDED IN A SECTION WITH DECKING?

- Panels in your choice of decking shown to the right
- Legs up to 8 ft long (\$8 per additional ft over 8')
- Standard footpads measuring 4"x14" welded to legs
- Panel clips
- Plastic leg caps (white or black)

*See pages 4 & 5 for information on how to start your pier and create platforms.

DECKING OPTIONS

Vinyl:

ASHWOOD

SLATE GRAY

CHARCOAL

BEECHWOOD

OLIVEWOOD

BROWNSTONE

CEDAR VINYL

Wood:

RED CEDAR WOOD

SECTION SIZES

4' X 8'
Cedar: \$1320
Vinyl \$1520

4' X 6'
Cedar: \$1150
Vinyl \$1340

4' X 4'
Cedar: \$920
Vinyl \$1030

6' X 6'
Cedar: \$1410
Vinyl \$1610

2.5' X 8'
Cedar: \$1040
Vinyl \$1140

2.5' X 6'
Cedar: \$910
Vinyl \$990

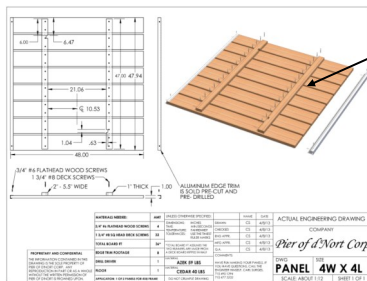


FRAME-ONLY OPTION

Are you a DIY-er? Then purchase our frames and make your own panels! Edge Trim to give your panels a finished look, and screws to secure them, are included in the cost of the frame.

SECTION SIZES

Detailed panel plans are available to make your project as easy as possible!



NOTCHED PANEL RUNNERS

You have the option of making panel runners from your decking boards, or if you'd prefer to save time, you can purchase them from Pier of d'Nort pre-cut and pre-notched.

\$5 per foot

4' X 8'	\$1060
4' X 6'	\$925
4' X 4'	\$800
6' X 6'	\$1150
2.5' X 8'	\$825
2.5' X 6'	\$740

STARTING OPTIONS

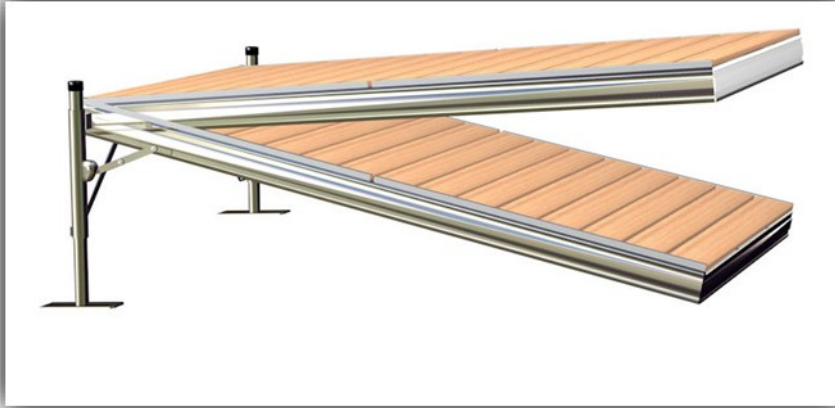
STARTER SECTION

With this option, the beginning of your pier simply sits on shore. An aluminum plate makes it look nice and neat. Legs can be adjusted to remain vertical when section slants up or down. Same price as standard sections.

GRIPPER MINI RAMP

Add a four board ramp to your starter section, which is attached by grippers.

CEDAR	2.5'	\$165
	4'	\$190
	6'	\$220
VINYL	2.5'	\$190
	4'	\$225
	6'	\$260
Frame ONLY		\$120



PIER MOUNT—HORIZONTAL

Attach your pier to (or rest it) on horizontal surfaces. Four board ramp included.

CEDAR	2.5'	\$230
	4'	\$270
	6'	\$330
VINYL	2.5'	\$275
	4'	\$320
	6'	\$375
FRAME ONLY	2.5'	\$165
	4'	\$185
	6'	\$215



PIER MOUNT—VERTICAL

Attach your pier to a vertical surface. One board mount topper included.

RED CEDAR	2.5'	\$165
	4'	\$185
	6'	\$220
VINYL	2.5'	\$185
	4'	\$220
	6'	\$265
FRAME ONLY	2.5'	\$140
	4'	\$155
	6'	\$175



INDEPENDENT LEG

Turns your first section into a "four-legged table" so you can step from your shore right onto the pier.

Gripper: \$72 per sleeve
Bolt on: \$72 per sleeve

*Plus the cost of legs

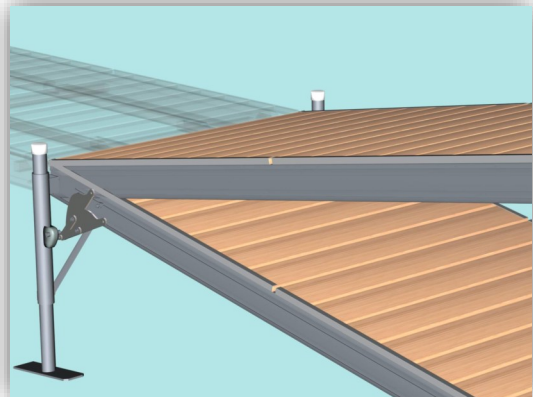
CONNECTION FROM A MOUNT: "VARIABLE" SECTIONS

If you need to ramp up or down from your horizontal or vertical pier mount, you'll want a variable section. This is similar to the Starter Section but includes hooks opposite the legs to clip and flip from your selected mount option.

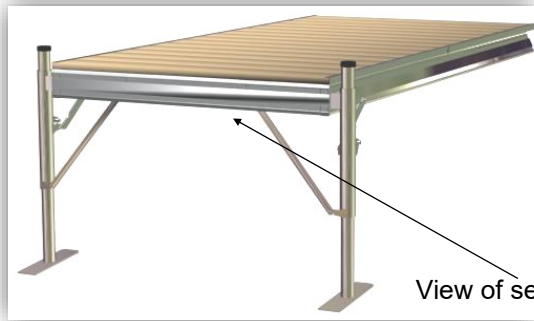
Available Sizes

4' X 8'	6' X 6'
4' X 6'	2.5' X 8'

Add \$30 to standard section pricing



TERMINAL & PLATFORM SECTIONS



View of section end

TERMINAL SECTIONS

A structural plate is welded on for attaching our accessories such as stairs, chairs, bumpers, etc.

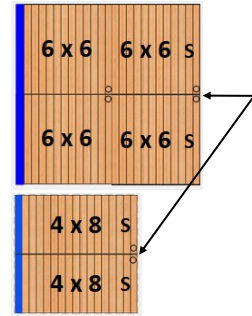
2.5' wide sections	add \$35
4' wide sections	add \$40
6' wide sections	add \$45

T & L MOUNT

Attaches to the side of a section to turn pier at 90 degrees to make a "T" or "L". One board mount topper included in your choice of decking

RED CEDAR	2.5'	\$260
	4'	\$290
	6'	\$335
VINYL	2.5'	\$285
	4'	\$320
	6'	\$375
FRAME ONLY	2.5'	\$240
	4'	\$265
	6'	\$295

MAKING A PLATFORM



INTERIOR LEGS

If you would like to make a platform using two or more sections that will be sitting side by side, you will need to have interior legs where the sides meet.

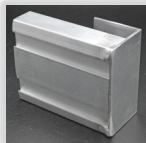
\$50 per leg

T & L MOUNT COVER

Used cosmetically to cover the small gap that the T&L mount creates.

Cover size is 4.5"x5.5"
\$25

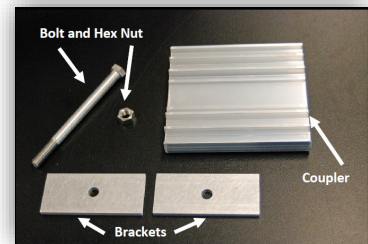
Can only be used in areas where the T&L is not adjoined by a leg.



SECTION COUPLER

When making a platform, the coupler secures the terminal sections to prevent shifting.

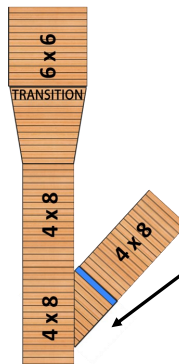
\$20



TRANSITION SECTION

A transition section allows your pier to go from a 4 ft-wide section to 6 ft-wide section. (Not the other way around)

RED CEDAR	\$ 1485
VINYL	\$ 1675
FRAME ONLY	\$ 1085



ANGLED SLIP ADAPTER

Angle 45 degrees to the right or left.

Large slip adapter for attaching 4 ft sections

RED CEDAR	\$ 950
VINYL	\$ 1030
FRAME ONLY	\$ 700

FOOTPADS

Choosing your pad size is best done in concert with your Pier of d'Nort salesperson, but here are some general principles. Standard footpads are included with each section and are best for most lake bottoms.

For firm bottoms - we recommend our standard footpad, i.e. sand, gravel, pebbles and firmer silt.

For larger rocks or bedrock - we recommend smaller rock pads for which there is no upcharge.

For bottoms where you would sink in past your ankles when walking on it - we recommend our LARGE Footpads.

For bottoms where you would sink in more than 6" - we recommend our EXTRA LARGE Footpads.

<u>TYPE</u>	<u>SIZE</u>	<u>PRICE</u>
STANDARD FOOTPADS (PAIR)	4" x 14"	INCLUDED IN SECTION PRICE
ROCK FOOTPADS (PAIR)	3" x 7"	INCLUDED IN SECTION PRICE
LARGE FOOTPADS (PAIR)	5" x 16"	Add \$20 / section
X-LARGE FOOTPADS (PAIR)	5" x 24"	Add \$40 / section

For bottoms where you know that you would sink in 8" or more - we would recommend our latest and largest GIANT PADS. This proprietary system offers an unparalleled and never before available solution to otherwise unworkable locations. SEE BELOW.



IF YOU'VE GOT MUCK, WE HAVE THE SOLUTION!

Our Giant Pads attach to any size footpad. This patented system allows for leveling and for easy removal in the fall...something never before available!

GIANT PADS (PAIR) 2' x 3' \$130 / pair

STABILIZATION AND ANCHORING

INDEPENDENT MOORING POLE & BASE

Augers in and stabilizes vertically with our sliding vanes. Consult with us regarding its usability for your situation. Includes 8' pole.

\$305



AUGER

Augers your pier down to the substrate to protect against wind and waves. Comes with sleeve and an 8' auger pole.

Auger Sleeve \$72
Auger Pole \$88

DEEP WATER BRACING

Prevents swaying due to deep water. Can be installed from top of pier.

2.5 ft wide	\$130
4 ft wide	\$150
6 ft wide	\$170



ACCESSORIES



STAIRS

Adjust to any angle from vertical to almost horizontal

Place into water depth up to 14'

Attach and detach with two simple turn knobs

18" wide x 5 tread \$660

18" wide x 7 tread \$705

30" wide x 5 tread \$730

30" wide x 7 tread \$840



STAIR EXTENDERS

Add an extension to increase the length downward by 2 feet.

18" wide \$245

30" wide \$275



LADDER

Four-rung ladder attaches to the side of your pier for easily getting in and out of the water.

Top of pier to bottom rung: 39"

Top of pier to top of grab handle: 27"

Width: 18"

\$415

SIDE STEP

Combination step down and side extension that creates a space to keep "off pier" or as a step between your boat and pier in the side extension position. Platform measures 4'L x 18" W; when in step down position, platform sits 7.5" from the top of the pier

Red Cedar \$470

Vinyl \$520

Frame only \$380



CORNER CUTTER - SMALL

24" x 24" x 34"

RED CEDAR \$215

VINYL \$260

FRAME ONLY \$150

CORNER CUTTER - LARGE

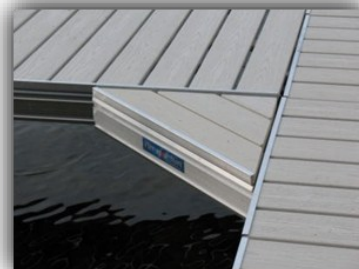
41"x 41" x 57.5"

RED CEDAR \$365

VINYL \$515

FRAME ONLY \$235

Some limitations on placement apply



BENCH AND CUPHOLDERS



RED CEDAR BENCH	\$495
VINYL BENCH	\$575
FRAME ONLY	\$320
ARM REST (PAIR) WITH CUP HOLDERS	\$130
TERMINAL BENCH KIT*	\$88

*For attaching your bench on the terminal end of an "L" or "T"

Note: If receiving bench by freight carrier, the bench will require some assembly. (Instructions will be provided)

BENCH DRAWER

Never lose your keys or phone to the bottom of the lake again with our durable Nanuk™ case that you can mount to the bottom of your bench!

\$260



DIP SIT

The chair that lets you sit in the water! Adjustable height to sit as much or as little in the water as you want, in addition to being able to raise out of the water when not in use.

Vinyl	\$375
Frame Only	\$300
Vinyl Arms	\$130

CHAIRS, TABLE & PATIO

Weather resistant patio furniture that attaches right to the side of your pier! Sit back and relax while enjoying a meal, fishing or just taking in that view.



Individual Pricing

ONE CHAIR:	\$495
ONE TABLE:	\$435
PATIO RED CEDAR:	\$975
PATIO VINYL:	\$1025
PATIO FRAME ONLY:	\$700
FOOTREST:	\$245

CHOOSE A COMBO SET & SAVE MONEY!

COMBO A

TWO CHAIRS & ONE TABLE
\$1175

COMBO B

PATIO, TWO CHAIRS & ONE TABLE
RED CEDAR: \$1775
VINYL: \$1825
FRAME ONLY: \$1500



A



B

PIER ADD-ONS

WE CAN DO HAND RAILS!

Single or Double Rail
Designed to your personal pier layout

Call us for an individualized quote.



PIER GATE

Whether you want it for kids, pets or neighbors
our gate will keep your pier safe and private.
Includes Gate, Gate Mount, Latch Pole Mount

*Only available for 4' wide pier sections

\$545



KAYAK RACK— ADJUSTABLE

Arms can be lengthened,
raised and lowered

\$330

KAYAK RACK—Fixed

Made for one!

\$225



RACKS



PADDLE BOARD RACK

Distance from pier is
adjustable. Prongs are
20" long and vertically
spaced about 9" apart

\$395

KAYAK STABILIZER—LADDER ATTACHMENT

Kayak Support Arm Attachment
for Ladder—Provides stable
support for easier launching
and landing. *Ladder sold separately

\$235



MOUNTS



FISHING ROD HOLDER MOUNT

Attach your Scotty brand fishing rod holder to our mount

*Scotty rod holder sold separately

Fishing Rod Mount	\$80
Table with Cupholders	\$110
Combo (Mount & Table)	\$175



FLAGPOLE MOUNT

Display your American flag on your American-made pier! We offer a mount to use in conjunction with after market telescoping flag kits.

*Flagpole not included. You will need to purchase a compatible flagpole separately.

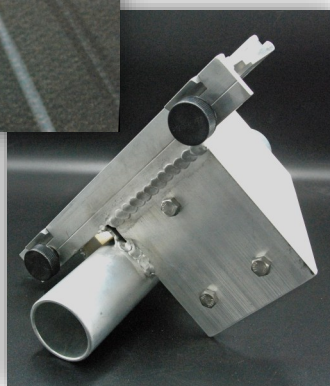
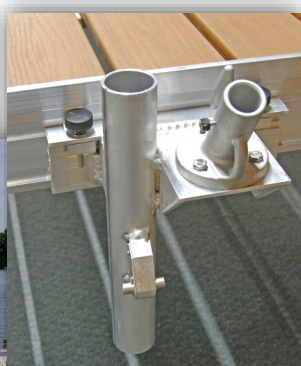
\$130



UMBRELLA MOUNT

Holds a standard patio umbrella (1.5" diameter)

\$95



MOORING WHIP MOUNTS

Attach your Dock Edge Whips to our pier with these mounts

**Dock Edge Mount & Whips sold separately

\$152/pair

*Suggested to pair with Pier of d'Nort auger poles for stabilization.

Auger Pole \$88/each

MOUNTS



MUCK BLOWER MOUNT

Made for attaching a muck blower with a 1 1/4" OD pole

\$105



GRIPPER CLEATS

Stainless steel cleat mounted onto a double gripper
\$70

Gripper cleat with Snap Clip
\$75



FOLDING CLEATS

Available in Black Only
(screws included)

*Must use panel clips if purchasing
\$40



CUSTOMIZABLE GRIPPER

Got something you want to attach and
detach easily?
This is for the do-it-yourselfer.
\$28



GRIPPER TIE DOWN
Put them anywhere!
\$32

GRIPPER TIE DOWN
With Snap Clip
\$37

BUMPERS

GRIPPER BUMPERS

Attach to the side rail of the pier anywhere along its length with a simple hand knob. Length is 30.”

VERTICAL:

Adjustable Gripper (Standard)	\$170
Adjustable Gripper (Heavy Duty)	\$200

HORIZONTAL:

Fixed Gripper (Heavy Duty Only)	\$205
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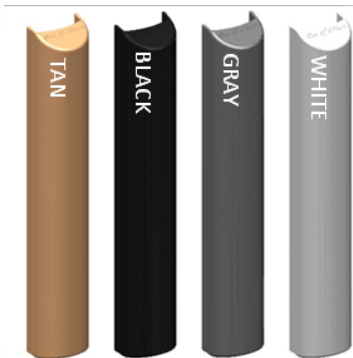


LEG BUMPERS

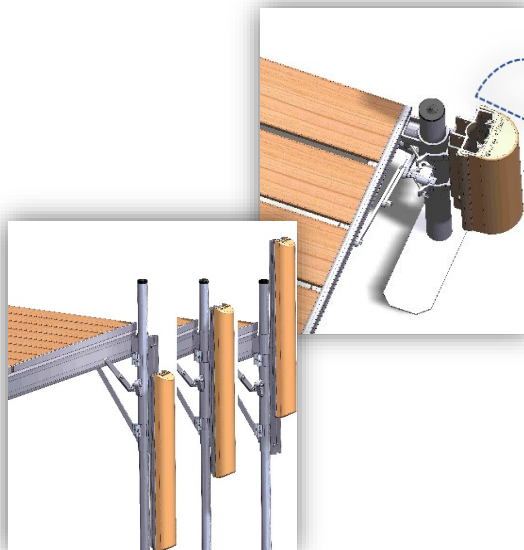
These state-of-the-art bumpers attach to the leg sleeves. In addition to their 30” length, they are height-adjustable through a vertical range of an additional 22”. They can be oriented to the side, to the front, or anywhere in between.

Most important, they are dual layered, so they won’t bottom out.

Adjustable Leg (Standard)	\$160
Adjustable Leg (Heavy Duty)	\$190



*Please check for current color availability



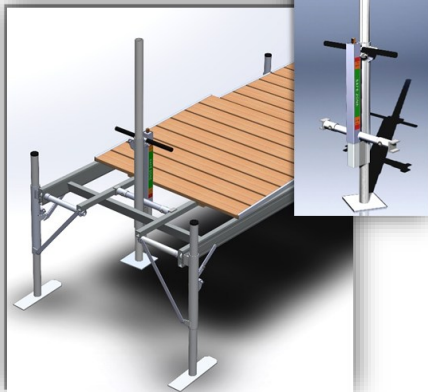
TOOLS

JACK OF ALL HEIGHTS

Uh oh, did your water level change? Don't worry, you can use this handy jack to raise and lower your system while it's installed. All you need is the jack and a drill!

Comes with 8 ft jack-pole additional length can be added

\$375



YOU'RE-PULLING-MY-LEG-JACK

Be able to raise your pier one side at a time with this handy tool that goes over your leg pole.

Especially useful if you have really deep water or a lot of muck.

\$270

EXTRACTION BOOM

Useful for hard and/or deep bottoms or for first-time installations. Can also assist with pier removal.

\$275



JIMMY T BAR

A useful tool to be able to install and remove panel clips without kneeling or reaching over the frame. Also works great to help twist down augers.

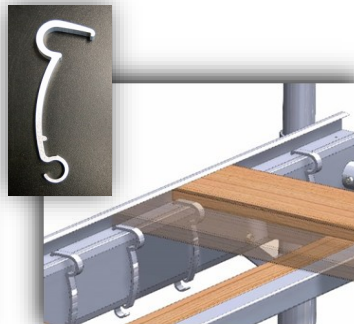
\$22



PANEL HANDLE

Save your fingers when carrying panels during installs and removals.

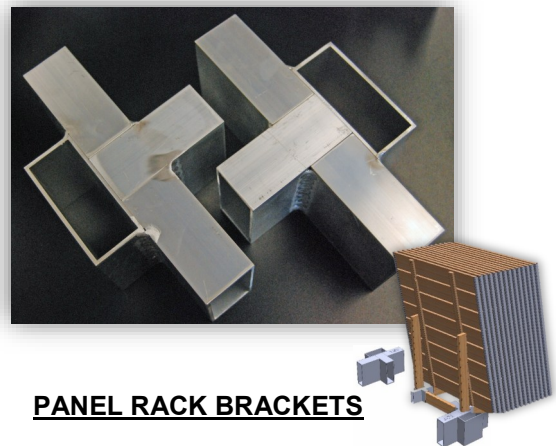
\$20



PANEL CLIPS

Our clips will secure your panels to the pier frame.

\$3 each



PANEL RACK BRACKETS

Use 2'x4' boards to make your own deck panel rack.

\$50 for a pair

Finished rack dimensions:
2 ft wide x 3 ft tall

PICK UP AND DELIVERY

Your pier can be ready within two to three weeks depending on the time of year.
Our delivery and shipping calendar fills fast as the spring/summer season approaches.
Order early to reserve your spot.



PICK UP

See where your pier was born! Customers are welcome to pick up their completed pier in St Germain. Our friendly staff will help load your order onto your truck, trailer, RV, boat... Don't own a trailer? Check with your local truck rental company or home improvement store to rent one.

And while you're here, don't forget to check out our factory to see our hard working employees in action!



WISCONSIN DELIVERY

Don't have time for a road trip to the Northwoods? For pier delivery within Wisconsin we can help coordinate delivery or shipping, depending on your location in the state.

(Delivery/shipping fee applies)

FIRST TIME INSTALL

Want a pier expert there with you the first time you do your splash in?
First time installation available for piers within some areas of Wisconsin.

(Installation fee applies)

USA (inc. ALASKA) & CANADA DELIVERY

Pier of d'Nort uses LTL Freight trucks to ship anywhere in the continental USA, Alaska & Canada. We research which company can offer the best combination of price and service for each customer. We can also accommodate customer-arranged shipping if you prefer to organize it yourself!



Pier of d'Nort
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